

TECNOPRENE® HK6

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Product information

Resin Identification	PP-GF30	ISO 1043
Part Marking Code	>PP-GF30<	ISO 11469

Rheological properties

Melt mass-flow rate	6 g/10min	ISO 1133
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Typical mechanical properties

Tensile stress at break, 5mm/min	90 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.3 %	ISO 527-1/-2
Flexural modulus	6400 MPa	ISO 178
Charpy notched impact strength, 23°C	10.8 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	11 kJ/m ²	ISO 180/1A

Thermal properties

Temperature of deflection under load, 1.8 MPa	150 °C	ISO 75-1/-2
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Physical/Other properties

Density	1130 kg/m ³	ISO 1183
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Injection

Ejection temperature	112 °C
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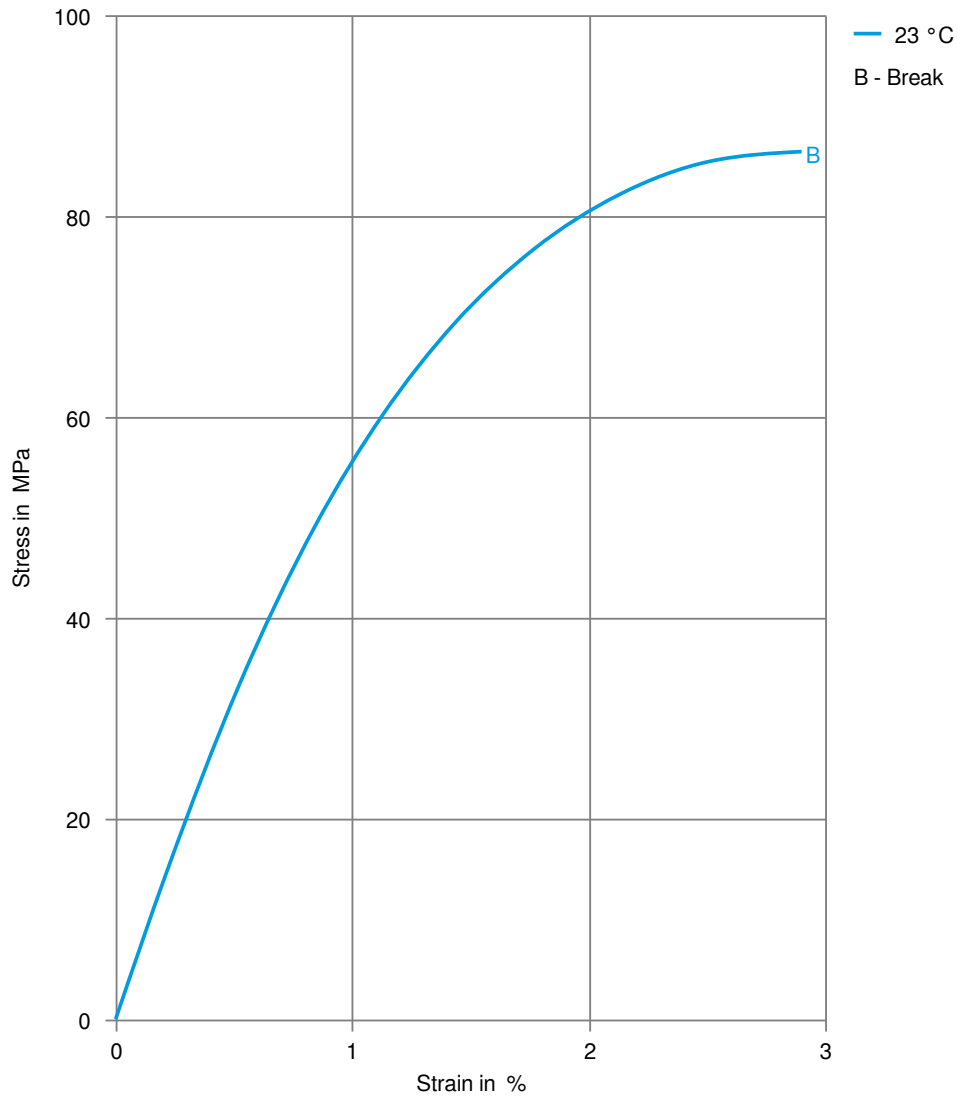
Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Stellantis	MS.50042 / PP-H.GF30.9400F.9I.HS	CPN3580;ASTMD5857PP114G30Z1
Stellantis - Chrysler	MS-DB-500 / CPN-3580	Black;ASTMD5857PP114G30Z1

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Stress-strain



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Secant modulus-strain

